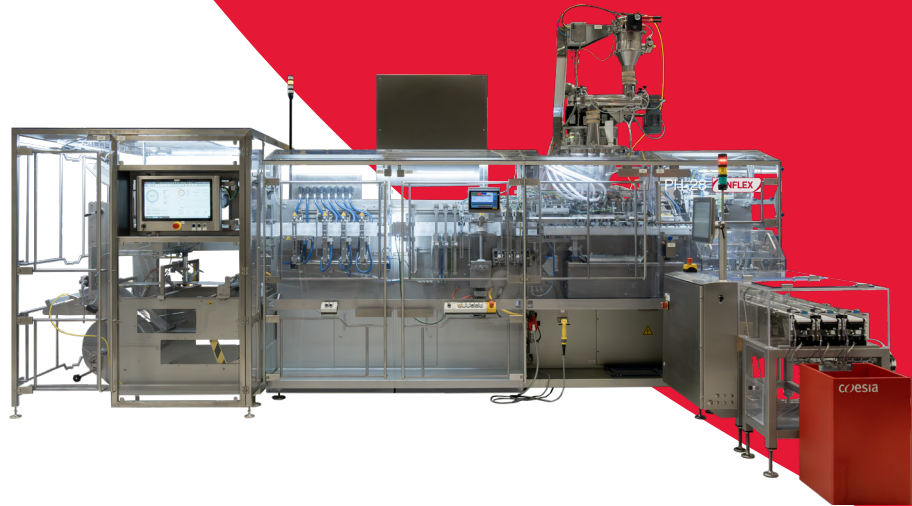




a coesia brand

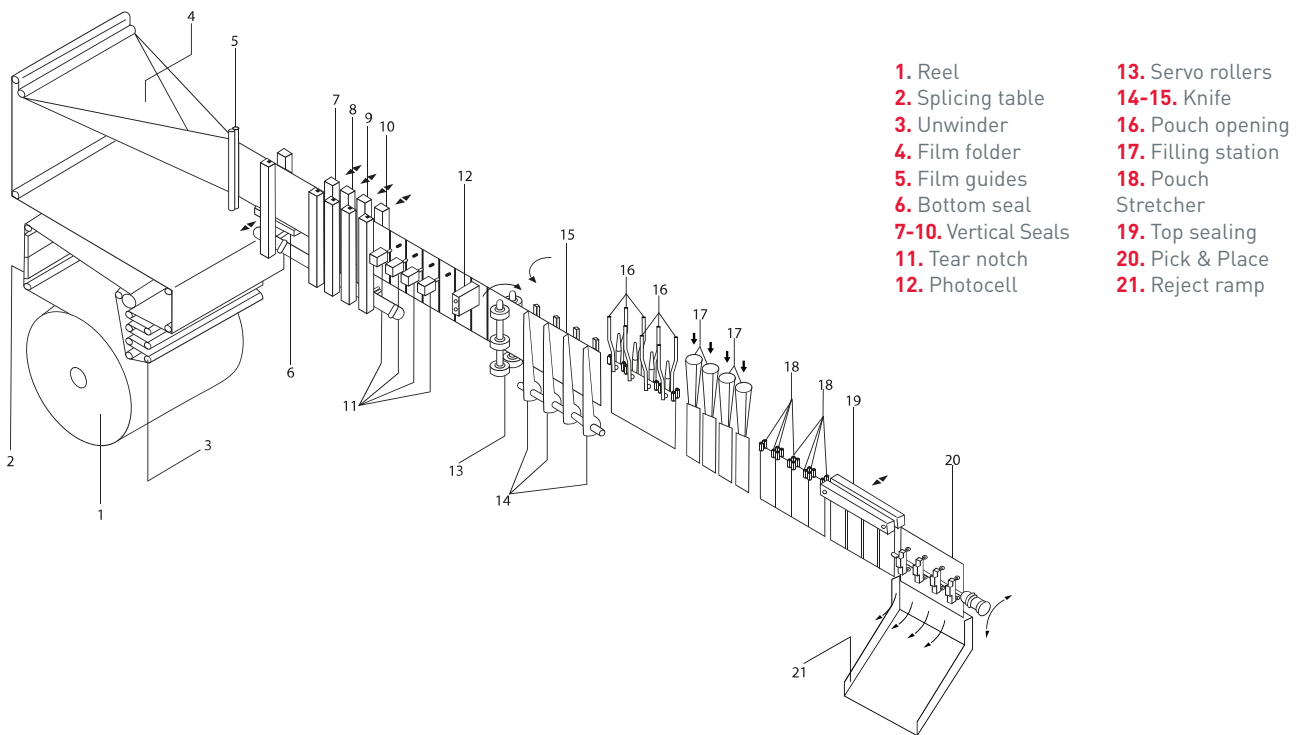
PH-28



Discover a new level of compliance and quality

Meet the **PH-28 Horizontal Form-Fill-Seal (HFFS) machine**, specifically **designed for Pharma operations**.

This compact solution operates from a single reel of flexible packaging material, producing a wide variety of sachet models with triplex or quadruplex operation. The PH-28 ensures **maximum hygiene** by separating the filling area from the forming area. It also features space for vision and control systems, combined with a smart HMI, to maintain **precise production control for product safety**, throughout the process flow.



A new solution from your healthcare pouching specialist

With over 1,000 machines installed worldwide, **Enflex is a leading expert** in designing and manufacturing **sachet machines for pharmaceutical manufacturers**. Our portfolio includes solutions for packaging pharmaceutical and nutraceutical products, wipes, medical swab sticks, and other medical devices.

Enflex solutions are **fully compliant** with pharma regulations. They undergo strict qualification processes and come with **comprehensive protocol documentation**, including OP, RA, FDS, HDS, SDS, DQ, IQ, and OQ, upon request.

Reliable and user-friendly, Enflex solutions are also compatible with 100% sustainable films.

A new ally for agile Pharma pouching: discover all the benefits of PH-28

Born to solve your Pharma pouching challenges

The new **Enflex PH-28** is designed exclusively to meet the stringent needs of the Pharma environment.

Specialized in dosing **fine pharmaceutical powders**, it also efficiently handles **liquids, tablets, and pellets** with a **GMP-compliant auger feeder** and is fully **compliant with 21 CFR Part 11**.

The PH-28 features a completely **washable design** with demountable parts, ensuring easy cleaning and maintenance. The **isolated filling area** is equipped with specific systems to prevent dust contamination, including vacuum cleaners and hygienic pouch-opening systems.

Additional space is reserved for **batch and date coding systems, Pharma code readers, and OCR/V cameras**, ensuring precise **traceability** and quality control.

A new lighting system provides better visibility for operators, while the **improved scissor system** and **innovative sealing bars** prevent overheating, guaranteeing maximum precision and pouch quality.



Integrity
guaranteed



High
accuracy



Top
reliability

		Triplex	Quadruplex
Min pouch size, W x H	mm	45 x 50	45 x 50
Max pouch size, W x H	mm	93 x 240	70 x 240
Dosing range, min - max	c.c	150	80
Max output	ppm	270	360
Type of material		Heatsealable	
Max reel width	mm	480	
Max reel diameter	mm	600	
Core reel diameter	mm	74 - 78	
Electrical data		200 - 480V / 50, 60 Hz / 3Ph + G	
Machine dimensions, L x A x H	mm	5000 x 1200 x 1800	
Net weight	kg	5500	



Pouch models



Enflex, a Coesia brand, is part of VOLPAK, S.A.U.

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